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Model Year Start: 2016	Model: LX570	Prod Date Range: [09/2015 -]
Title: AE80F AUTOMATIC TRANSMISSION / TRANSAXLE: TRANSFER ADAPTER OIL SEAL: REPLACEMENT; 2016 - 2018 MY LX570 [09/2015 -]		

REPLACEMENT

PROCEDURE

1. REMOVE TRANSFER ASSEMBLY

(See page [INFO](#))

2. REMOVE TRANSFER CASE ADAPTER REAR OIL SEAL

- (a) Using a screwdriver, pry out the transfer case adapter rear oil seal.

NOTICE:

Do not damage the surface of the oil seal press fit hole or output shaft.

HINT:

Tape the screwdriver tip before use.

3. INSTALL TRANSFER CASE ADAPTER REAR OIL SEAL

- (a) Coat the lip of a new transfer case adapter rear oil seal with MP grease.
- (b) Using SST and a hammer, tap in the transfer case adapter rear oil seal.

SST: 09223-50010
SST: 09710-30031
09710-03171
Standard depth:
0 to 1.0 mm (0 to 0.0393 in.) (from edge of rear transfer adapter)

Text in Illustration

*a	Depth
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NOTICE:

- Keep the lip of the transfer case adapter rear oil seal free from foreign matter.
- Do not tap in the transfer case adapter rear oil seal at an angle.

4. INSTALL TRANSFER ASSEMBLY

(See page [INFO](#))

